

# CUSTOM PACKAGING CAPABILITIES

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## Custom Packaging Capabilities

Looking for something custom that you can't find on the site? We'd love to explore potential solutions with you!

Most of our products can be custom printed at low minimum order quantities (starting at 250 for boxes and 500 for mailers).

At this volume, the custom prints come out beautifully but do have some limitations, such as:

- Mailers: Single color, design within art bounding box. 2 sided prints are possible for extra cost.
- Shipping boxes: Custom size, two color, full coverage, inside and outside box prints. Floodcoats are not possible.

With higher volumes, we can offer a full suite of custom eco-friendly packaging capabilities such as full bleed, multi-color prints, custom size mailers, style variations and even retail packaging and paper tubes.

Read on to learn more about what we can offer at higher volumes for each packaging category and material type.

If any of these are of interest, please contact us at [partners@ecoenclose.com](mailto:partners@ecoenclose.com)

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## Custom Shipping Boxes

*100% Recycled with 95% Post Consumer Waste, Recyclable, Naturally Biodegradable and Compostable*

Link: <https://www.ecoenclose.com/shop/boxes/corrugated-boxes/>

For orders from 250 to 10,000 boxes, we offer completely custom sized boxes in a variety of styles - RSC, TL, LM, OPFs and more.

The majority of these boxes can be custom printed, in one or two colors, across as many panels as you want, and on the inside and the outside of the box. We can offer simple reverse out prints as well as half tones.

Our boxes are available in 23ECTB, 32ECTE, 32ECTC and 44ECTC flute.

At these quantities, the boxes are printed in a hydro-soy blend ink. Algae Ink is also available for black prints.

For orders over ~5,000 for RSC style boxes and ~10,000 for presentation style boxes (such as tab locking boxes and literature mailers), we can offer the following in addition to what is outlined above:

- Highly Competitive Unit Price

- Flood Coats
- Multiple colors
- More fluting and strength options
- Dieline customization

Lead times: Lead times on custom printed boxes under 10,000 are 3 weeks. Lead times for custom printed boxes over 5,000 (for RSC boxes) and 10,000 (for presentation style boxes) are ~6 weeks.

Printing inks are water-based. Algae Ink is available for black prints.

## Poly Mailers

*100% Recycled with 50% Post Consumer Waste, Recyclable, Reusable*

*These mailers are available in Ivory (link:*

*<https://www.ecoenclose.com/shop/mailers/100-recycled-poly-mailers/>) and Gray (link:*

*<https://www.ecoenclose.com/shop/mailers/88-recycled-poly-mailers/>)*

At volumes under 25,000 bags, we can print single color designs on the sizes and colors (ivory and gray) listed on our site.

- Single color print, must be within art bounding box.
- 2 sided prints are possible for extra cost.
- Minimum quantities starting at 500.

For these prints, the EcoEnclose logo and recycled content / recyclability information will be on your printed mailer.

Lead time: Our lead time for these is 3-4 weeks, with rush options typically available.

For orders of more than 25,000 mailers in a given size, our printing and customization options expand significantly. We can offer:

- Full bleed, edge-to-edge prints
- Two Sided Printing Same Cost
- Multi-color prints, up to 7 PMS colors as well as CMYK options
- Thinner or thicker bags than our standard 2.5 mil
- Custom sizes, (with higher minimum order quantities) particularly variations on the width of the bags that we offer on the site
- Wicketing, Automated Compatibility
- The EcoEnclose logo and recycled / recyclable imagery can be removed if needed

Lead time: Our lead time for 25,000 or more custom printed poly mailers is typically approximately 6 weeks.

## Flap & Seals | Clear Poly Bags

*100% Recycled, Recyclable*

These mailers are available blank (link:

<https://www.ecoenclose.com/shop/clear-bags/100-recycled-flap-seal-bags/>)

and with a Suffocation Warning printed on them (link:

<https://www.ecoenclose.com/shop/clear-bags/recycled-clear-bags-with-suffocation-warning/>)

We do not offer low volume custom printed flap & seals.

For orders over 20,000 or so for larger sizes and up to 70,000 for smaller sizes, we can offer custom printed and custom sized flap & seals:

- Full bleed, edge to edge printing
- 2 color printing
- Tamper Evident Seals
- Perforations
- No flap/lip or sealing
- Wicket-holes

Lead time: Our lead time on these is approximately 5-6 weeks.

## Kraft Mailers

*100% Recycled Paper with 90% Post Consumer Waste, Curbside Recyclable, Naturally Biodegradable and Compostable*

Link: <https://www.ecoenclose.com/shop/mailers/kraft-mailers/>

Under 5,000 mailers, we can print single color designs on the sizes listed on our site.

- Single color print, must be within art bounding box.
- 2 sided prints are possible for extra cost.
- Minimum quantities starting at 500.
- For under 1,000 mailers digital printing is available please reach out to [design@ecoenclose.com](mailto:design@ecoenclose.com) for more details

Mailers are printed with water-based printing ink.

For these prints, the EcoEnclose logo and recycled content / recyclability information will be on your printed mailer.



Lead time: Our lead time for these is 3-4 weeks, with rush options typically available.

For orders of more than 5,000 kraft mailers in a given size, our printing options expand significantly. We can offer:

- Full bleed, edge-to-edge printing
- Multi-color print, up to 2 colors
- Two sided print for extra cost
- The EcoEnclose logo and recycled / recyclable imagery can be removed if needed

Mailers are printed with water-based printing ink.

Lead time: Our lead time on high volume, custom kraft mailers is 5 weeks

## Paper Apparel Mailers

*100% Recycled Paper with 97% Post Consumer Waste, Naturally Biodegradable and Compostable*

Link: <https://www.ecoenclose.com/shop/recycled-mailers/paper-apparel-mailers/>

Under 5,000 mailers, we can print single color designs on the sizes listed on our site.

- Single color print, must be within art bounding box.
- 2 sided prints are possible for extra cost.
- Minimum quantities starting at 500.
- EcoEnclose logo and recycled content / recyclability printed or embossed on the mailer.
- For under 1,000 mailers digital printing is available please reach out to [design@ecoenclose.com](mailto:design@ecoenclose.com) for more details

Mailers are printed with water-based printing ink. Algae Ink is available for black prints.

Lead time: Our lead time for these is 3-4 weeks, with rush options typically available.

For orders of more than 5,000 Paper Apparel Mailers in a given size, our printing and customization options expand significantly. We can offer:

- Full bleed, edge-to-edge printing
- Two sided print for same cost
- Multi-color print, up to 7 colors and CMYK
- Custom sizes (our minimum size is 4x6")
- EcoEnclose logo and recycled / recyclable imagery printed on mailer but can be removed if needed

Mailers are printed with soy-based printing ink.

Lead time: Our lead time for orders of custom paper apparel mailers over 25,000 is 5-6 weeks.

## Rigid Mailers

*100% Recycled Paper with 90% Post Consumer Waste, Naturally Biodegradable and Compostable*

*Available in Tab Locking (36 pt) styles and Self Sealing (28 pt) styles*

Self Seal Link: <https://www.ecoenclose.com/shop/mailers/rigid-mailers-self-seal/>

Tab Locking Link: <https://www.ecoenclose.com/shop/mailers/rigid-mailers-extra-rigid-tab-lock/>

Under 5,000 mailers, we can print single color designs on the sizes listed on our site.

- Single color print, must be within art bounding box.
- 2 sided prints are possible for extra cost.
- Minimum quantities starting at 500.
- EcoEnclose logo and recycled content / recyclability printed on the mailer.

Mailers are printed with water-based printing ink. Algae Ink is available for black prints.

For these prints, the EcoEnclose logo and recycled content / recyclability information will be on your printed mailer.

Lead time: Our lead time for these is 3-4 weeks, with rush options typically available.

For orders of more than 5,000 rigid mailers in a given size, our printing and customization options expand significantly. We can offer:

- Full bleed, edge-to-edge printing
- Two sided print for same cost
- Multi-color print, up to 7 colors
- Custom sizes (our minimum size is 4x6")
- The EcoEnclose logo and recycled / recyclable imagery can be removed if needed

Mailers are printed with soy-based printing ink.

Lead time: Our lead time for orders of custom rigid mailers over 5,000 is 5-6 weeks.

## Padded Mailers

*100% Recycled Paper with 25% Post Consumer Waste, Naturally Biodegradable and Compostable*

Link: <https://www.ecoenclose.com/shop/mailers/padded-mailers/>

Under 15,000 mailers, we can print single color designs on the sizes listed on our site.

- Single color print, must be within art bounding box.

- 2 sided prints are possible for extra cost.
- Minimum quantities starting at 500.
- EcoEnclose logo and recycled content / recyclability printed on the mailer.
- For under 1,000 mailers digital printing is available please reach out to [design@ecoenclose.com](mailto:design@ecoenclose.com) for more details

Mailers are printed with water-based printing ink. Algae Ink is available for black prints.

For these prints, the EcoEnclose logo and recycled content / recyclability information will be on your printed mailer.

Lead time: Our lead time for these is 3-4 weeks, with rush options typically available.

For orders of more than 15,000 padded mailers in a given size, our printing and customization options expand significantly. We can offer:

- Up to 80% ink coverage
- Two sided print for same cost
- One or two color print
- The EcoEnclose logo and recycled / recyclable imagery can be removed if needed

Mailers are printed with water-based printing ink.

Lead time: Our lead time for these is approximately 5-6 weeks.

## Bubble Mailers

*32.6% Recycled Content, Reusable, Recyclable*

Link: <https://www.ecoenclose.com/shop/mailers/recycled-bubble-mailers/>

Bubble mailers cannot be custom printed in quantities below 50,000.

For orders of more than 50,000 bubble mailers in a given size, our printing and customization options expand significantly. We can offer:

- Full bleed, edge-to-edge prints
- Multi-color prints, up to 7 colors
- Custom sizes, particularly variations on the width of the bags that we offer on the site
- The EcoEnclose logo and recycled / recyclable imagery can be removed if needed

Lead time: Our lead time for 50,000 or more custom printed bubble mailers is typically approximately 6 weeks.

## Water Activated Tape

*Paper Facestock, Starch-Based Adhesive. 100% Renewable, Recyclable and Naturally Biodegradable*

Link: <https://www.ecoenclose.com/shop/carton-sealing-tape/water-activated-carton-sealing-tape/>

Available in four strength levels: non-reinforced, reinforced (light), reinforced (medium), reinforced (heavy).

Water Activated Tape can be printed at a minimum of 15 cases (150 rolls).

The tape can be printed in one, two, three or four colors.

Flood coating is available.

Water activated tape is printed with water-based printing ink.

Lead time: Our lead time for custom printed water activated tape is 3-4 weeks from art approval.

## Pressure Sensitive Tape

*Renewable, Naturally Biodegradable, Recycle Compatible*

*We offer two types of Eco-Friendly Pressure Sensitive Tape: Cello Tape*

*(<https://www.ecoenclose.com/shop/carton-sealing-tape/pressure-sensitive-carton-sealing-tape/>) and Kraft Flatback Tape*

*(<https://www.ecoenclose.com/shop/carton-sealing-tape/pressure-sensitive-carton-sealing-tape/>)*

Cello Tape can be customized at minimum quantities of 5 cases (90 rolls of tape). At these volumes, we can:

- Custom print in up to four colors
- Provide custom sizes, including the width of the tape and the length of the roll

Kraft Flatback Tape can be customized at minimum quantities of 5 cases (120 rolls of tape). At these volumes, we can:

- Custom print in up to two colors
- Full-bleed coverage
- Provide custom sizes, including the width of the tape and the length of the roll (may change minimum order quantities)

## Packaging Paper

*100% Recycled, Curbside Recyclable, Renewable, Naturally Biodegradable*

Link: <https://www.ecoenclose.com/shop/paper-cushioning-void-fill/packaging-paper/>

At minimum quantities of one pallet of packaging paper (typically about 48 rolls, depending on the paper type) we can offer:



- Custom printed packaging paper
- Custom sizes 12-84"
- Custom paper strengths

Currently, we do not offer custom printed tissue paper or GreenWrap.

## Tuck Boxes, Cartons and Retail Packaging

*100% Recycled, 90%+ Post Consumer Waste, Curbside Recyclable, Naturally Biodegradable*

Link:<https://www.ecoenclose.com/shop/boxes/tuck-boxes/>

EcoEnclose offers stock Tuck Boxes in six different sizes. These are made with Tan Bending Chip -- a paperboard that is 100% Recycled, 90%+ Post Consumer Waste, Curbside Recyclable, Naturally Biodegradable.

Tuck Boxes and Cartons cannot be custom printed or custom sized in quantities below 5,000.

At quantities over 5,000, we offer significant options for customization. At this level, we can customize materials, styles, sizes and offer full color printing. This is a great option for retail packaging and inner product packaging.

### *Materials Options*

At higher volumes, we offer custom designed cartons made with:

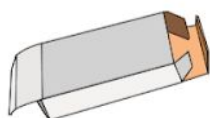
- Tan Bending Chip -- a paperboard that is 100% Recycled, 90%+ Post Consumer Waste, Curbside Recyclable, Naturally Biodegradable.
- Clay Coated Kraft Back: 100% recycled paperboard with Tan Bending Chip on the inside and white clay coating on the outside for a smoother surface.
- Clay Coated Newsback: Produced from 100% recycled paperboard with Plain Chip on the inside and white clay coating on the outside for a smoother surface.

### *Style Options*

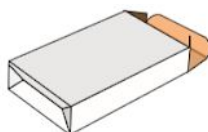
We can produce a wide variety of carton styles, with eleven of our most popular styles shown here:

# CARTON STYLES

Examples of our most popular styles



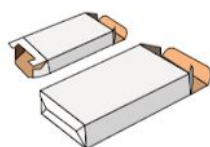
**Reverse Tuck**  
Ends tuck into box from opposite directions. Most economical layout due to tight nesting.



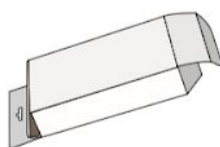
**Tuck Top/Auto Bottom**  
Also called "crash-lock" bottom. Bottom pops into place automatically, increasing filling speeds in hand fulfillment operations.



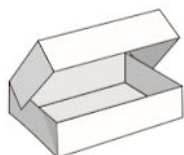
**Straight Tuck**  
Ends tuck into the box from the same direction. Presents a more finished appearance on the face.



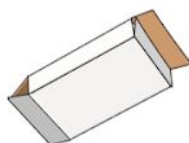
**Snap Lock Bottom**  
Also called a 1-2-3 bottom. Bottom is assembled with overlapping tuck flaps for additional strength.



**Straight Tuck with Header**  
If a carton is to hang on a rack, the hanger extension requires the carton to be a straight tuck.



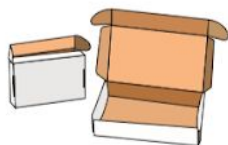
**Infold Trays**  
Glued style that ships flat and then pops into a carton. Ideal for applications like food, stationery or clothing.



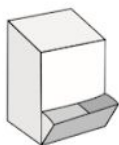
**Seal End**  
Designed for use with high-speed automated filling equipment. Ends are glued by the machine during fulfillment.



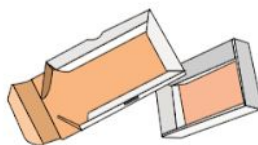
**Counter Top Display**  
Counter top displays are frequently designed as the shipper carton as well so they serve a dual purpose; they carry and display the product for you.



**Tab Lock Tray with Lid**  
Inexpensive style to assemble as it requires no gluing. Ideal for presenting applications like sample or media kits.



**Dispenser**  
Display and dispenser styles are numerous. This is a popular style because the carton can be loaded and reloaded from the top for



**Simplex**  
Economical 2-piece style. No gluing required, making it easy to assemble. Also stores and ships flat.

## Printing Options

- Full bleed, edge-to-edge prints
- Multi-color prints, up to 7 colors and CMYK
- Die-cutout windows in boxes.

Tuck Boxes are printed with soy-based printing ink.

Lead time: Our lead time for 5,000 or more custom designed or printed cartons is typically 6 weeks.

## Paper Shoppers

*100% Recycled, 90% Post Consumer Waste, Curbside Recyclable, Naturally Biodegradable*

Link: <https://www.ecoenclose.com/shop/paper-shopping-bags/>

Under 5,000 shopping bags, we can print single color designs on the sizes listed on our site.

- Single color print, must be within art bounding box
- 2 sided print feasible for extra cost
- Minimum quantities starting at 500

The bags are printed with water-based printing ink.

Lead time: Our lead time for these is 3-4 weeks, with rush options typically available.

For orders of more than 5,000 paper shoppers in a given size, our printing and customization options expand significantly.

We can offer:

- Full bleed, edge-to-edge printing
- Two sided print same cost
- Multi-color print, up to 7 colors
- A variety of different custom sizes beyond what we offer on the site

Lead time for high volume and/or multi-color prints is 6 weeks.

## Paper Tubes

*100% Recycled, 90% Post Consumer Waste, Curbside Recyclable, Naturally Biodegradable*

EcoEnclose does not currently offer stock paper tubes. However, we can offer 100% recycled paper tubes for companies seeking about 8,000 or more. If you are looking for large paper tubes, we may be able to offer lower minimums.

At these volumes, we can offer;

- Custom sizes (diameter and length of rolls)
- Random repeating design
- Multi-color prints
- Recyclable tin lid option

In an average product-sized paper tube size (i.e. the size of tube that would fit one or two essential oils bottles), there are approximately 8000 rolls on a pallet.

Lead times on custom branded paper tubes are approximately 4 weeks.

## Stickers and Product Labels: Zero Waste

*Featuring our unique Zero Waste Release Liner that is 100% recycled, 100% Post Consumer Waste, curbside recyclable and naturally biodegradable.*

Link:<https://www.ecoenclose.com/shop/zero-waste-label-release-liner/>

Minimum order quantity is 1000 stickers.

Available facestock materials:

- 100% Post-Consumer Uncoated Paper
- 100% Post-Consumer Paper, laminated (glossy or matte)
- BOPP (virgin, poly material that works well when used on a poly mailer or any other plastic substrate)

Available shapes and sizes:

- Standard shape and sizes include: Circles (2", 2.5" and 3.75") and Rectangle (3x2" and 4x2"). These stickers come on a roll or diecut (with the sticker taking the unique shape of your design)
- Custom shapes and sizes are available for quantities of 2000 or more and may include a custom tooling fee.

Lead times: Two weeks after art approval.

## Stickers and Product Labels: Recycled

*Sticker facestock is made with 100% post-consumer waste. These stickers are on a standard, silicone coated release liner made with virgin paper that is not curbside recyclable.*

Link:<https://www.ecoenclose.com/shop/eco-friendly-stickers-and-product-labels/>

Minimum order quantity is 250 stickers

Available shapes and sizes:

- Standard shape and sizes can be ordered from the website: Circles (2", 2.5" and 4") and Rectangle (4x3" and 4x2").
- These are available on sheets. With minimums of 1000, these are also available on rolls or as individually die cut stickers.
- Custom shapes and sizes are available for quantities of 2000 or more and may include a custom tooling fee.

Lead times: One week after art approval.

## ECOBAND: 100% RECYCLED PRODUCT WRAP

*Alternative to clear poly bags, ecobands wrap around & secure the product and are sealed using: a branded sticker, the item's barcode sticker, hot glue, or double sided glue dots. The EcoBand is 100% recycled, curbside recyclable, and naturally biodegradable*

**Link:** <https://www.ecoenclose.com/shop/ecoband-100-recycled-paper-product-wrap/>

Minimum Order Quantity is 200 sheets

Post Production:

- 4.25x11 ; 4.25x 14 ; 5.5x17 ; & continuous roll with #80 recycled kraft sheets
- custom print not available in continuous roll , print available in black & full color (CMYK)

Lead Times: 3-4 weeks , can be rushed if needed ; soy based ink

Inline:

- Unbranded available for approximately 2,352,000 sq in material (14,000 6"x28" sheets)
- Branded available for approximately 11,760,000 sq in material (70,000 6"x28" sheets)
- Custom Sizes available
- Different paper thicknesses available
- No color restriction, customer can specify pigment
- \$500 plate per color charge

Lead times: 2 weeks for unbranded custom sizes ; 8 weeks after art approval for custom branding